



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-HC

Job Sheet 178219



Part No: C45-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 18.02.16 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	1 pcs	5/31/18	5/31/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC5		
130	DC	1 pcs	5/31/18	5/31/18	0.00	0.00	DC		
140	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		
160	QC21-SA	1 Ea	5/31/18	5/31/18	0.00	0.00	QC21		

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque fasteners to 290-Descriptions: 410 in. lbs.

130 - Photocopy blue file and create labels as per O&OPM-C45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45	C-Series Remote Hook 4,500 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	5078471
C45-C	Single Cage Assembly (C45 & C60 Hook)	1 Ea (1 ea)	90-Start up Operation	5084162

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45	1	1	0
		1	1	0



Container No: S088498



Part: C45-HC

Job No: 178219

Serial No/Batch: S088498

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/29/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

tions

not be found.

Plex 5/29/18 7:33 AM Dart.lajeunesse.marie



Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework Scrap Use-as-is Suspected Unapproved		AGAINST DEPARTMENT/PROCESS Skid-tube Machining Thermoforming Large Fab Cross tube Small Fab Finishing Composite Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier Engineering Quality Other					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due				FAULT CATEGORY Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence					
				OTHER :					